

PROJECT	CUSTOMER	VEHICLE
Xtrapolis-PRASA	PRASA	216 – M4 – VFT

RTR Vehicle Functional Static Testing TS216 M4 Report
GIB0000006314



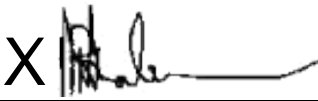


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A0	15/04/2024	Creation	Neliswa MABUNDA

Internal validations

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Creator	Neliswa MABUNDA	EPU Manager	15/04/2024	 X Neliswa MABUNDA EPU Manager
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Execution Plan

Start Date	25/03/2024
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Section 1 – Purpose / Objectives



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Section 2 – Energy Distribution

2.3 Instructions list

2.3.1 015_NRG-Energy Distribution

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Energy Distribution (SPP=015)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Initial Conditions		OK		Tebogo Mtombeni - 529938	M4
10003	I	All the Circuit Breakers should be OPEN		OK		Tebogo Mtombeni - 529938	M4
10004	I	Test bench should be connected but with no power supply		OK		Tebogo Mtombeni - 529938	M4
10005	I	NO 400Vac should be connected to the car		OK		Tebogo Mtombeni - 529938	M4
10006	A	Close Circuit Breaker 15Q3 (Normal Line)		OK		Tebogo Mtombeni - 529938	M4
10007	I	Voltage Isolation 110Vdc		OK		Tebogo Mtombeni - 529938	M4
10008	I	230Vac and 400Vac Circuit breakers		OK		Tebogo Mtombeni - 529938	M4
10009	A	Close Circuit Breaker 13Q1		OK		Tebogo Mtombeni - 529938	M4
10010	A	Close the circuit breaker 13Q3		OK		Tebogo Mtombeni - 529938	M4
10011	I	Normal and Permanent Power Supply		OK		Tebogo Mtombeni - 529938	M4
10012	I	110Vdc Permanent Train Line Apply 110Vdc on -93XT304_1 pin 4 to simulate Permanent Train Line		OK		Tebogo Mtombeni - 529938	M4
10013	A	Apply 110Vdc on the Normal Line using the external power supply		OK		Tebogo Mtombeni - 529938	M4
10014	A	Measure 110Vdc between 90XR50.X1/1 (+) and 90XR50.X2/1 (-) (intercar connector). [Normal line]		OK		Tebogo Mtombeni - 529938	M4
10015	I	Permanent Line Circuit Breakers		OK		Tebogo Mtombeni - 529938	M4
10016	A	Close Circuit Breaker 15Q4 for battery voltage above 80Vdc and close it(permanent Line)		OK		Tebogo Mtombeni - 529938	M4

10017	I	230Vac Circuit Breakers		OK		Tebogo Mtombeni - 529938	M4
10018	A	Close Circuit Breaker 13Q2		OK		Tebogo Mtombeni - 529938	M4
10019	A	Close Circuit Breaker 13Q3		OK		Tebogo Mtombeni - 529938	M4
10020	I	230Vac and 400Vac Voltage Supply		OK		Tebogo Mtombeni - 529938	M4
10021	A	Apply 400Vac to the Vehicle, either on End1 or End2		OK		Tebogo Mtombeni - 529938	M4
10022	A	Perform a phase rotation measurement on Connector 90XR62 between phases U(X3),V(X2),W(X1) and ensure the rotation is in the correct direction		OK		Tebogo Mtombeni - 529938	M4
10023	R	Phase rotation between U,V,W is correct		OK		Tebogo Mtombeni - 529938	M4
10024	A	Perform a phase rotation measurement on Connector 90XR52 between phases U(X1),V(X2),W(X3) and ensure the rotation is in the correct direction		OK		Tebogo Mtombeni - 529938	M4
10025	R	Phase rotation between U,V,W is correct		OK		Tebogo Mtombeni - 529938	M4
10026	A	Check 230Vac between points L and N of socket -13XT1		OK		Tebogo Mtombeni - 529938	M4
10027	R	230Vac present		OK		Tebogo Mtombeni - 529938	M4
10028	A	Check 230Vac between points L and N of socket -13XT2		OK		Tebogo Mtombeni - 529938	M4
10029	R	230Vac present		OK		Tebogo Mtombeni - 529938	M4
10030	A	Remove connector 57XP1_10		OK		Tebogo Mtombeni - 529938	M4
10031	A	Remove connector 93XP150		OK		Tebogo Mtombeni - 529938	M4
10032	A	Close circuit breaker 34Q1 and 57Q1		OK		Tebogo Mtombeni - 529938	M4
10033	A	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 57XP1_10 (10.b1,10a2,10a1)		OK		Tebogo Mtombeni - 529938	M4
10034	R	400Vac +- 5% tolerance is measured between all three phases of 57XP1_10		OK		Tebogo Mtombeni - 529938	M4
10035	A	Check 400Vac +-5% tolerance between Phases (W,V,U) on connector 93XP150		OK		Tebogo Mtombeni - 529938	M4

		(E2,E3,E1)					
10036	R	400Vac +- 5% tolerance is measured between all three phases on connector 93XP150		OK		Tebogo Mtombeni - 529938	M4
10037	A	Put back connector 57XP1_10		OK		Tebogo Mtombeni - 529938	M4
10038	A	Put back connector 93XP150		OK		Tebogo Mtombeni - 529938	M4
10039	A	Switch off the 400Vac power supply from the socket		OK		Tebogo Mtombeni - 529938	M4
10040	I	Auxiliary Converters Command		OK		Tebogo Mtombeni - 529938	M4
10041	A	Battery Connection Train Lines Measure continuity between END 1 90XR14 pin 30 END 2 90XP24 pin 30		OK		Sinazo Mkhwa - 529940	M4
10042	R	Both points are continuous		OK		Sinazo Mkhwa - 529940	M4
10043	A	Battery Disconnection Train Lines Measure continuity between END 1 90XR14 pin 31 END 2 90XP24 pin 31		OK		Sinazo Mkhwa - 529940	M4
10044	R	Both points are continuous		OK		Sinazo Mkhwa - 529940	M4
10045	A	IES StatusTrain Lines Measure continuity between END 1 90XR15 pin 61 END 2 90XP25 pin 61 and END 1 90XR15 pin 62 END 2 90XP25 pin 62		OK		Sinazo Mkhwa - 529940	M4
10046	R	Both points are continuous		OK		Sinazo Mkhwa - 529940	M4



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Section 3 – Cabin Control

3.3 Instructions list

3.3.1 020_CAB-Cabin Control

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Cabin Control (SPP=020)		OK		Mlungisi Madela - 529927	M4
10002	I	Train Lines		OK		Mlungisi Madela - 529927	M4
10003	A	Cab Selected On Train - Train Lines Measure continuity between END1 90XR14 pin 3 END2 90XP24 pin 3		OK		Mlungisi Madela - 529927	M4
10004	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10005	A	Cab Active TC1 Train Lines Measure continuity between END1 90XR14 pin 4 END2 90XP24 pin 4		OK		Mlungisi Madela - 529927	M4
10006	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10007	A	Cab Active TC2 Train Lines Measure continuity between END1 90XR14 pin 5 END2 90XP24 pin 5		OK		Mlungisi Madela - 529927	M4
10008	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10009	A	Master Key TC1 Train Lines Measure continuity between END1 90XR14 pin 17 END2 90XP24 pin 17		OK		Mlungisi Madela - 529927	M4
10010	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4



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Section 4 – Internal Lighting

4.3 Instructions list

4.3.1 052_LGT-Internal Lighting

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Internal Lighting (SPP=52)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Initial Conditions		OK		Tebogo Mtombeni - 529938	M4
10003	I	110Vdc Normal line is ON		OK		Tebogo Mtombeni - 529938	M4
10004	I	Cleaning Lighting Command		OK		Tebogo Mtombeni - 529938	M4
10005	A	110Vdc Permanent Train Line Apply 110V on 93XT304_1 pin 4 to simulate permanent supply		OK		Tebogo Mtombeni - 529938	M4
10006	A	Close Circuit Breaker 52Q3		OK		Tebogo Mtombeni - 529938	M4
10007	A	Close Circuit Breaker 52Q4		OK		Tebogo Mtombeni - 529938	M4
10008	A	Close Circuit Breaker 52Q5		OK		Tebogo Mtombeni - 529938	M4
10009	R	All saloon emergency lights (low intensity) are OFF on all light modules (Left + Right).		OK		Tebogo Mtombeni - 529938	M4
10010	A	Turn Cleaning Staff Lights Switch 52S6 to ON position		OK		Tebogo Mtombeni - 529938	M4
10011	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).		OK		Tebogo Mtombeni - 529938	M4
10012	A	Reset Circuit Breaker 52Q5 (Open and Close)		OK		Tebogo Mtombeni - 529938	M4
10013	A	Close Circuit Breaker 52Q1		OK		Tebogo Mtombeni - 529938	M4

10014	A	Close Circuit Breaker 52Q2		OK		Tebogo Mtombeni - 529938	M4
10015	R	All saloon emergency lights (low intensity) are "ON" on all light modules (Left + Right).		OK		Tebogo Mtombeni - 529938	M4

Section 5 – TCMS Network

5.3 Instructions list

5.3.1 025_NET-TCMS Network

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	TCMS Network (SPP=25)		OK		Mlungisi Madela - 529927	M4
10002	I	Initial conditions		OK		Mlungisi Madela - 529927	M4
10003	I	Vehicle test bench should be configured as TC1: 1. TC1 Dataplugs 2. MCE switch set to TC1		OK		Mlungisi Madela - 529927	M4
10004	A	110Vdc supply to the Normal Train line is ON		OK		Mlungisi Madela - 529927	M4
10005	I	Power Supply to the Router Switches		OK		Mlungisi Madela - 529927	M4
10006	I	Power supply to the 25A10 SWITCH ETHERNET (CRS1)		OK		Mlungisi Madela - 529927	M4
10007	A	Close Circuit Breaker 25Q10		OK		Mlungisi Madela - 529927	M4
10008	R	CRS1 25A10 is ON		OK		Mlungisi Madela - 529927	M4
10009	I	Power supply to the 25A11 SWITCH ETHERNET (CRS2)		OK		Mlungisi Madela - 529927	M4
10010	A	Close Circuit Breaker 25Q11		OK		Mlungisi Madela - 529927	M4
10011	R	CRS2 25A11 is ON		OK		Mlungisi Madela - 529927	M4
10012	I	Power supply to the 25A14 ETHERNET REPEATER (TBR)		OK		Mlungisi Madela - 529927	M4
10013	A	Close Circuit Breaker 25Q14		OK		Mlungisi Madela - 529927	M4
10014	R	TBR 25A14 is ON		OK		Mlungisi Madela - 529927	M4
10015	A	Close Circuit Breaker 25Q6		OK		Mlungisi Madela - 529927	M4
10016	A	Close Circuit Breaker 25Q7		OK		Mlungisi Madela - 529927	M4
10017	I	Ethernet Loop		OK		Mlungisi Madela - 529927	M4


10018	A	For each CRS, check that the Ethernet Loop LEDs are flashing		OK		Mlungisi Madela - 529927	M4
10019	R	CRS1 has LEDs on ports X3 and X4 flashing		OK		Mbavhalelo Funyufunyu - 484649	M4
10020	R	CRS2 has ONLY LED on port X4 flashing		OK		Mbavhalelo Funyufunyu - 484649	M4
10021	R	Check on the Test Bench DDU that all Router Switches are available on the network		OK		Mbavhalelo Funyufunyu - 484649	M4
10022	I	Power Supply to the BRIOMS		OK		Mbavhalelo Funyufunyu - 484649	M4
10023	I	Power supply to the 25A6 BRIOM 40/10 ETH 6		OK		Mbavhalelo Funyufunyu - 484649	M4
10024	R	BRIOM 25A6 is ON		OK		Mbavhalelo Funyufunyu - 484649	M4
10025	A	Check visually that ground braid is connected to BRIOM		OK		Mbavhalelo Funyufunyu - 484649	M4
10026	I	Power supply to the 25A7 BRIOM 40/10 ETH 7		OK		Mbavhalelo Funyufunyu - 484649	M4
10027	R	BRIOM 25A7 is ON		OK		Mbavhalelo Funyufunyu - 484649	M4
10028	A	Check visually that ground braid is connected to BRIOM		OK		Mbavhalelo Funyufunyu - 484649	M4

Section 6 – Train Ground Communication

6.3 Instructions list

6.3.1 062_ETS-ERTMS

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	ERTMS (SPP=062)		OK		Mlungisi Madela - 529927	M4
10002	A	ERTMS Bypass Train Lines Check continuity between END1 90XR14 pin 11 END2 90XP24 pin 11		OK		Mlungisi Madela - 529927	M4
10003	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10004	A	Emergency Brake ERTMS 1 Train Lines Check continuity between END1 90XR14 pin 18 END2 90XP24 pin 18		OK		Mlungisi Madela - 529927	M4
10005	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10006	I	Emergency Brake ERTMS 2 Train Lines Check continuity between END1 90XR14 pin 20 END2 90XP24 pin 20		OK		Mlungisi Madela - 529927	M4
10007	R	Both pins are continuous		OK		Mlungisi Madela - 529927	M4
10008	I	Eurobalise Antenna Cable		OK		Mlungisi Madela - 529927	M4
10009	A	Check continuity between [Inter-car (LOCAL: +END1; Connector -90XR10) and Inter-car (LOCAL: +END2; connector - 90XP20)] according to the image below.		OK		Mlungisi Madela - 529927	M4



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10010	R	Eurobalise Antenna cable is correctly configured		OK		Mlungisi Madela - 529927	M4
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Section 7 – PACIS System

7.3 Instructions list

7.3.1 054_PIS-PACIS System

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	PACIS System Io (SPP=054)		OK		Mpumelelo Sithole - 529980	M4
10002	I	Initial conditions		OK		Mpumelelo Sithole - 529980	M4
10003	I	110Vdc Normal line is connected and ON		OK		Mpumelelo Sithole - 529980	M4
10004	I	Circuit Breakers		OK		Mpumelelo Sithole - 529980	M4
10005	A	Close Circuit Breaker 54Q1		OK		Mpumelelo Sithole - 529980	M4
10006	A	Close Circuit Breaker 54Q2		OK		Mpumelelo Sithole - 529980	M4
10007	A	Close Circuit Breaker 54Q10		OK		Mpumelelo Sithole - 529980	M4
10008	A	Close Circuit Breaker 54Q11		OK		Mpumelelo Sithole - 529980	M4
10009	A	Close Circuit Breaker 55Q2		OK		Mpumelelo Sithole - 529980	M4
10010	A	Close Circuit Breaker 55Q3		OK		Mpumelelo Sithole - 529980	M4
10011	R	All 'Pacis System' circuit breakers are closed		OK		Mpumelelo Sithole - 529980	M4
10012	I	Power Supply of Router Switches		OK		Mpumelelo Sithole - 529980	M4
10013	I	Ethernet Switch CRS1		OK		Mpumelelo Sithole - 529980	M4
10014	R	CRS1 is ON		OK		Mpumelelo Sithole - 529980	M4
10015	I	Ethernet Switch CRS2		OK		Mpumelelo Sithole - 529980	M4
10016	R	CRS2 is ON		OK		Mpumelelo Sithole - 529980	M4
10017	I	DPAI-1		OK		Mpumelelo Sithole - 529980	M4
10018	R	DPAI-1 is ON		OK		Mpumelelo Sithole - 529980	M4
10019	I	DPAI-2		OK		Mpumelelo Sithole - 529980	M4
10020	R	DPAI-2 is ON		OK		Mpumelelo Sithole - 529980	M4

10021	I	Lateral Display 'LAT1'		OK		Mpumelelo Sithole - 529980	M4
10022	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT1'.		OK		Mpumelelo Sithole - 529980	M4
10023	I	Lateral Display 'LAT2'		OK		Mpumelelo Sithole - 529980	M4
10024	R	The PWR (power) LED is "ON" on the Lateral Display 'LAT2'.		OK		Mpumelelo Sithole - 529980	M4
10025	I	Interior Display 'INT1'		OK		Mpumelelo Sithole - 529980	M4
10026	R	The PWR (power) LED is "ON" on the Interior Display 'INT1'.		OK		Mpumelelo Sithole - 529980	M4
10027	I	Interior Display 'INT2'		OK		Mpumelelo Sithole - 529980	M4
10028	R	The PWR (power) LED is "ON" on the Interior Display 'INT2' is ON.		OK		Mpumelelo Sithole - 529980	M4
10029	I	Impedance of Loudspeaker		OK		Mpumelelo Sithole - 529980	M4
10030	I	Saloon Speakers Commanded by DPAI-1		OK		Mpumelelo Sithole - 529980	M4
10031	A	Measure the impedance connector '54XP1_X4' between pins: z32(+) and z30 (-).		OK		Mpumelelo Sithole - 529980	M4
10032	R	Impedance Result Max : $x \leq 32.00$ (Ohm)		OK	30	Mpumelelo Sithole - 529980	M4
10033	I	Saloon Speakers Commanded by DPAI-2		OK		Mpumelelo Sithole - 529980	M4
10034	A	Measure the impedance connector '54XP2_X4' between pins: z32(+) and z30 (-).		OK		Mpumelelo Sithole - 529980	M4
10035	R	Impedance Result Max : $x \leq 32.00$ (Ohm)		OK	30.4	Mpumelelo Sithole - 529980	M4



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Section 8 – Rescue Mode and Emergency Disconnection

8.3 Instructions list

8.3.1 027_ERM-Rescue Mode and Emergency Disconnection

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Rescue Mode and Emergency Disconnection (SPP=027)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Backup Mode		OK		Tebogo Mtombeni - 529938	M4
10003	R	Points are continuous		OK		Tebogo Mtombeni - 529938	M4
10004	A	Check continuity on Timer 27D1 between points A4 and B3		OK		Tebogo Mtombeni - 529938	M4
10005	A	Backup Mode Train Lines Check continuity between END1 90XR15 pin23 END2 90XP25 pin 23 and 27K1 A1		OK		Tebogo Mtombeni - 529938	M4
10006	R	All points are continuous		OK		Tebogo Mtombeni - 529938	M4
10007	A	Check continuity between 27K1 A2 and Ground		OK		Tebogo Mtombeni - 529938	M4
10008	R	The points are continuous		OK		Tebogo Mtombeni - 529938	M4
10009	I	Emergency Disconnection		OK		Tebogo Mtombeni - 529938	M4
10010	A	Emergency Disconnection Train Lines Check continuity between END1 90XR15 pin24 END2 90XP25 pin 24		OK		Tebogo Mtombeni - 529938	M4
10011	R	All points are continuous		OK		Tebogo Mtombeni - 529938	M4



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Section 9 – Emergency Brake

9.3 Instructions list

9.3.1 044_UBK-Emergency Brake

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Emergency Brake (SPP=044)		OK		Mpumelelo Sithole - 529980	M4
10002	I	Initial Conditions		OK		Mpumelelo Sithole - 529980	M4
10003	I	No PEAs are activated		OK		Mpumelelo Sithole - 529980	M4
10004	I	110Vdc Normal power supply should be connected to the vehicle and ON		OK		Mpumelelo Sithole - 529980	M4
10005	I	Visual Inspection		OK		Mpumelelo Sithole - 529980	M4
10006	A	Physically and visually inspect all the Disk Break Units (DBU) and brake pads, to ensure they are securely fitted.		OK		Mpumelelo Sithole - 529980	M4
10007	R	All the brake DBUs are correctly installed, and all the brake pads are correctly installed and locked.		OK		Mpumelelo Sithole - 529980	M4
10008	A	Check the piping installation		OK		Mpumelelo Sithole - 529980	M4
10009	R	All the pipes are installed on the vehicle		OK		Mpumelelo Sithole - 529980	M4
10010	A	Check all the Passenger Emergency Alarm handles, and ensure they are connected to their respective connectors		OK		Mpumelelo Sithole - 529980	M4
10011	R	All the PEAs are installed and connected		OK		Mpumelelo Sithole - 529980	M4
10012	I	Train Lines		OK		Mpumelelo Sithole - 529980	M4
10013	A	Emergency Brake Loop Train Lines Check continuity between END1 90XR24 pin 8		OK		Mpumelelo Sithole - 529980	M4

		END2 90XP34 pin 8					
10014	R	Both points are continuous		OK		Mpumelelo Sithole - 529980	M4
10015	A	Emergency Brake Loop Override Train Lines Check continuity between END1 90XR24 pin 9 END2 90XP34 pin 9		OK		Mpumelelo Sithole - 529980	M4
10016	R	Both points are continuous		OK		Mpumelelo Sithole - 529980	M4
10017	I	Emergency Brake Train Line Check continuity between END1 90XR25 pin 67 END2 90XP35 pin 67		OK		Mpumelelo Sithole - 529980	M4
10018	R	Both points are continuous		OK		Mpumelelo Sithole - 529980	M4
10019	A	PEA Loop OTDR Train Lines Check continuity between END1 90XR24 pin 10 END2 90XP34 pin 10		OK		Mpumelelo Sithole - 529980	M4
10020	R	Both points are continuous		OK		Mpumelelo Sithole - 529980	M4

Section 10 – Service Brake

10.3 Instructions list

10.3.1 040_SBK-Service Brake

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Service Brake (SPP=040)		OK		Mlungisi Madela - 529927	M4
10002	I	Initial Conditions		OK		Mlungisi Madela - 529927	M4
10003	I	No air supply to the vehicle		OK		Mlungisi Madela - 529927	M4
10004	I	All brake panel cocks are in normal position (not isolated)		OK		Mlungisi Madela - 529927	M4
10005	I	110Vdc Normal power supply should be connected to the vehicle and ON		OK		Mlungisi Madela - 529927	M4
10006	I	Follow the procedure in the document below to upload software onto the TBCU electronic.		OK		Mlungisi Madela - 529927	M4
10007	I	Power Supply		OK		Mlungisi Madela - 529927	M4
10008	A	Remove the connector 10XR12_XCB2 from the propulsion box		OK		Mlungisi Madela - 529927	M4
10009	A	Close Circuit Breaker 33Q1, 33Q3 and 33Q5		OK		Mlungisi Madela - 529927	M4
10010	A	Check the voltage on connector 10XR12_XCB2 between pins 4 (+) and 69 (-) ; 4(+) and 67(-); and 5(+) and 68(-)		OK		Mlungisi Madela - 529927	M4
10011	R	Battery Voltage (above 80Vdc) is measured on connector 10XR12_XCB2 between pins 4 (+) and 69 (-) ; 4(+) and 67(-); and 5(+) and 68(-)		OK		Mlungisi Madela - 529927	M4
10012	A	Open Circuit Breaker 33Q1 and 33Q3, Replace connector 10XR12_XCB2 on the propulsion box, and Close Circuit breaker		OK		Mlungisi Madela - 529927	M4

		33Q1 and 33Q3					
10013	A	Remove the connector -40XP2_C2_16 from pneumatic brake panel		OK		Mlungisi Madela - 529927	M4
10014	A	Close Circuit Breaker 40Q1		OK		Mlungisi Madela - 529927	M4
10015	A	Check the voltage on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)		OK		Mlungisi Madela - 529927	M4
10016	R	Battery Voltage (above 80Vdc) is measured on connector 40XP2_C2_16 between pins 13 (+) and 31 (-)		OK		Mlungisi Madela - 529927	M4
10017	A	Open Circuit Breaker 40Q1, Replace connector -40XP2_C2_16 on the pneumatic brake panel, and Close Circuit breaker -40Q1		OK		Mlungisi Madela - 529927	M4
10018	R	The pneumatic brake panel 40A2 is ON		OK		Mlungisi Madela - 529927	M4
10019	I	Train Lines		OK		Mlungisi Madela - 529927	M4
10020	A	EB Reduced Train Lines Check continuity between END1 90XR15 pin 60 END2 90XP25 pin 60		OK		Mlungisi Madela - 529927	M4
10021	R	Both points are continuous		OK		Mlungisi Madela - 529927	M4
10022	A	Brake Applied Train Lines Check continuity between END1 90XR15 pin 50 END2 90XP25 pin 50		OK		Mlungisi Madela - 529927	M4
10023	R	Both points are continuous		OK		Mlungisi Madela - 529927	M4
10024	A	Remote Isolation Train Lines Check continuity between END1 90XR15 pin 59 END2 90XP25 pin 59		OK		Mlungisi Madela - 529927	M4
10025	R	Both points are continuous		OK		Mlungisi Madela - 529927	M4

Section 11 – Holding and Parking Brake

11.3 Instructions list

11.3.1 045_PBK-Holding and Parking Brake

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Holding and Parking Brake (SPP_045)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Initial Conditions		OK		Tebogo Mtombeni - 529938	M4
10003	A	Using the tools list on the side of your screen, record the serial number of the manometer that will be used during this test.		OK		Tebogo Mtombeni - 529938	M4
10004	A	Check that the pressure on Test point C2.11/1 is >5bar		OK		Tebogo Mtombeni - 529938	M4
10005	I	Visual Inspection		OK		Tebogo Mtombeni - 529938	M4
10006	A	Check the installation of the manual parking brake release components (lever + cable)		OK		Tebogo Mtombeni - 529938	M4
10007	R	The lever is securely fixed (tight) and the cable is correctly attached to the bogie (there is no excess cable and all clamps are installed)		OK		Tebogo Mtombeni - 529938	M4
10008	I	Circuit Breakers		OK		Tebogo Mtombeni - 529938	M4
10009	A	Close Circuit Breaker 33Q3		OK		Tebogo Mtombeni - 529938	M4
10010	A	Close Circuit Breaker 33Q5		OK		Tebogo Mtombeni - 529938	M4
10011	I	Parking Brake Pressure Switch		OK		Tebogo Mtombeni - 529938	M4
10012	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10013	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10014	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10015	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0		OK	0	Sqiniseko Xulu - 493646	M4

10016	A	Parking Brake Applied Train Lines Check continuity between END1 90XR15 pin 77 END2 90XP25 pin 77		OK		Tebogo Mtombeni - 529938	M4
10017	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10018	A	Remote Parking Command Train Lines Check continuity between END1 90XR15 pin 68 END2 90XP25 pin 68		OK		Tebogo Mtombeni - 529938	M4
10019	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10020	I	Parking Brake Applied		OK		Sqiniseko Xulu - 493646	M4
10021	I	For this section of the test, ensure that the pressure on test point C2.11/1 is ALWAYS BELOW 4.8 Bar. if it goes above, turn the Isolation cock C2.3.2 to CLOSE position to drain the air		OK		Sqiniseko Xulu - 493646	M4
10022	A	Position the Isolation cock C2.3.2 in CLOSE position. Allow the parking brake air pressure to drain to below 4.5 Bar. Use the test point C2.11/1 to verify the air pressure <4.5 Bar		OK		Sqiniseko Xulu - 493646	M4
10023	R	Pressure at test point C2.11/1 <4.5 Bar		OK		Sqiniseko Xulu - 493646	M4
10024	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_RELEASE = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10025	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakerelease = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10026	A	Return the Isolation cock C2.3.2 to OPEN position		OK		Sqiniseko Xulu - 493646	M4
10027	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10028	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10029	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10030	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 0.0		OK	0	Sqiniseko Xulu - 493646	M4

10031	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10032	A	Position the Isolation cock C2.3.2 in CLOSE position		OK		Sqiniseko Xulu - 493646	M4
10033	R	Read Defined Variable [TT] (MPU1)li_pbk_m4parkbrakeisol = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10034	R	Read Defined Variable [TT] (TBCU4)LI_BRAKE_STAT = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10035	R	Read Defined Variable [TT] (MPU1)tbcu4_li_pbrake_stat = 0.0		OK	0	Sqiniseko Xulu - 493646	M4
10036	R	Read Defined Variable [TT] (TBCU4)LI_PARK_BR_DC = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10037	R	Read Defined Variable [TT] (MPU1)tbcu4_parkbrakeisoldc = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10038	A	Return the Isolation cock C2.3.2 to OPEN position		OK		Sqiniseko Xulu - 493646	M4



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Section 12 – Air Condition

12.3 Instructions list




12.3.1 057_HVA-HVAC Air Condition


I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Air Conditioning (SPP=057)		OK		Mbavhalelo Funyufunyu - 484649	M4
10002	I	Power Supply		OK		Mbavhalelo Funyufunyu - 484649	M4
10003	A	Close Circuit Breaker 57Q2		OK		Mbavhalelo Funyufunyu - 484649	M4
10004	A	Remove Connector 57XP1_5 from HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10005	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr1__1 = 0.0		OK		Mbavhalelo Funyufunyu - 484649	M4
10006	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr2__1 = 0.0		OK		Mbavhalelo Funyufunyu - 484649	M4
10007	R	Check battery voltage (above 80Vdc) between points 11 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10008	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr2__1 = 1.0		OK		Mbavhalelo Funyufunyu - 484649	M4
10009	R	Check 0Vdc between points 11 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10010	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr1__1 = 1.0		OK		Mbavhalelo Funyufunyu - 484649	M4
10011	R	Check 0Vdc between points 11 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10012	R	Check 0Vdc between points 10 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10013	A	Force [TT] (MPU1)lo_hva_m4hvacinhibr2__1 = 0.0		OK		Mbavhalelo Funyufunyu - 484649	M4
10014	A	Force [TT]		OK		Mbavhalelo Funyufunyu - 484649	M4

		(MPU1)lo_hva_m4emergventil__1 = 1.0					
10015	R	Check 0Vdc between points 11 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10016	R	Check battery voltage (above 80Vdc) between points 10 and 9 of the connector 57XP1_5		OK		Mbavhalelo Funyufunyu - 484649	M4
10017	A	Release [TT] (MPU1)lo_hva_m4emergventil__1		OK		Mbavhalelo Funyufunyu - 484649	M4
10018	A	Release [TT] (MPU1)lo_hva_m4hvacinhibr1__1		OK		Mbavhalelo Funyufunyu - 484649	M4
10019	A	Release [TT] (MPU1)lo_hva_m4hvacinhibr2__1		OK		Mbavhalelo Funyufunyu - 484649	M4
10020	A	Put back the connector 57XP1_5 on the HVAC panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10021	I	HVAC Electronic Power Supply		OK		Mbavhalelo Funyufunyu - 484649	M4
10022	A	Close Circuit Breaker F1 on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10023	A	Turn the control switch to AUTO position on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10024	R	The HVAC electronic is ON		OK		Mbavhalelo Funyufunyu - 484649	M4
10025	A	Open Circuit Breaker F1 on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10026	R	The HVAC electronic is OFF		OK		Mbavhalelo Funyufunyu - 484649	M4
10027	A	Close Circuit Breaker F1 on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10028	I	Software Upload		OK		Mbavhalelo Funyufunyu - 484649	M4
10029	I	Follow the procedure in the document below to upload software onto the HVAC electronic		OK		Mbavhalelo Funyufunyu - 484649	M4
10030	A			OK		Mbavhalelo Funyufunyu - 484649	M4
10031	A			OK		Mbavhalelo Funyufunyu - 484649	M4
10032	I	Sensor's Grade		OK		Mbavhalelo Funyufunyu - 484649	M4

10033	I	Each temperature sensor has calibrated grade information. The sensor must be setup with this information.		OK		Mbavhalelo Funyufunyu - 484649	M4
10034	A	The label with sensor grade information is found inside the HVAC frame, near the filter. Inside the train, open the ceiling filter access, rotate a damper and read the label.		OK		Mbavhalelo Funyufunyu - 484649	M4
10035	R	Sensor grade for HVAC Return Air (RAS) is:		OK	4	Mbavhalelo Funyufunyu - 484649	M4
10036	R	Sensor grade for HVAC Duct Air (DAS) is:		OK	8	Mbavhalelo Funyufunyu - 484649	M4
10037	R	Sensor grade for HVAC Fresh Air (FAS) is:		OK	1	Mbavhalelo Funyufunyu - 484649	M4
10038	R	Sensor grade for HVAC Duct Air 2 (DAS2) is:		OK	4	Mbavhalelo Funyufunyu - 484649	M4
10039	A	In the maintenance software, select the "Application settings" page and click the "Sensors" tab		OK		Mbavhalelo Funyufunyu - 484649	M4
10040	A	Enter the data found on the label for each grade. Then, click "Save settings".		OK		Mbavhalelo Funyufunyu - 484649	M4
10041	A	Open Circuit Breaker F1 on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10042	I	Checking 400Vac		OK		Mbavhalelo Funyufunyu - 484649	M4
10043	A	Ensure that the 400Vac Shore Supply is connected to the vehicle, else connect it		OK		Mbavhalelo Funyufunyu - 484649	M4
10044	A	Close Circuit Breaker 57Q1		OK		Mbavhalelo Funyufunyu - 484649	M4
10045	A	Measure 400Vac (+-5%) in the Terminal Block next to the connector '57XP1_10.A' / '57XP1_10.B' on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10046	R	400Vac (+-5%) measured		OK		Mbavhalelo Funyufunyu - 484649	M4
10047	A	On the HVAC Panel check 400Vac (+-5%) between points L1- Phase R, L2- Phase S, L3- Phase T		OK		Mbavhalelo Funyufunyu - 484649	M4
10048	A	On the HVAC Panel, with a phasemeter, check the correct Phase Rotation between points L1- Phase R, L2- Phase S and L3- Phase T.		OK		Mbavhalelo Funyufunyu - 484649	M4

10049	R	400Vac (+-5%) is measured between each of the phases		OK		Mbavhalelo Funyufunyu - 484649	M4
10050	R	The phase rotation is correct between all three phases		OK		Mbavhalelo Funyufunyu - 484649	M4
10051	I	Using the tools list on the side of your screen, log the details of the phasemeter used		OK		Mbavhalelo Funyufunyu - 484649	M4
10052	I	Saloon HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10053	I	To force any mode on HVAC, please follow the manual below to open the communication channel with the HVAC. Connection should be through the HVAC Electronic Device in the HC cubicle.		OK		Mbavhalelo Funyufunyu - 484649	M4
10054	A	Close Circuit Breaker F1 on the HVAC Panel		OK		Mbavhalelo Funyufunyu - 484649	M4
10055	R	HVAC unit turns ON and starts to work		OK		Mbavhalelo Funyufunyu - 484649	M4
10056	I	Reconnect the laptop to the HVAC maintenance software using HCU Finder		OK		Mbavhalelo Funyufunyu - 484649	M4
10057	R	The Exhaust fans are Turned Off (Confirm on Forced tab that Actual exhauster speed is OFF)		OK		Mbavhalelo Funyufunyu - 484649	M4
10058	I	Forced Mode (Saloon HVAC)		OK		Mbavhalelo Funyufunyu - 484649	M4
10059	I	For the next sections, walk through the whole car and physically check (feel) that the HVAC is functioning as desired		OK		Mbavhalelo Funyufunyu - 484649	M4
10060	I	In the maintenance software, select the 'Forced' tab, and use the "Required working mode" drop down box to force the following modes:		OK		Mbavhalelo Funyufunyu - 484649	M4
10061	I	Ventilation Mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10062	A	Force Ventilation mode on the Saloon HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10063	R	All saloon HVAC units work in Ventilation mode. Not heating/cooling		OK		Mbavhalelo Funyufunyu - 484649	M4
10064	R	The Exhaust fans are Turned OFF		OK		Mbavhalelo Funyufunyu - 484649	M4

10065	I	Cooling Mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10066	A	Force Cooling mode on the Saloon HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10067	R	All saloon HVAC units work in Cooling mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10068	R	The Exhaust fans are Turned OFF		OK		Mbavhalelo Funyufunyu - 484649	M4
10069	I	Heating Mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10070	A	Force Heating mode on the Saloon HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10071	R	All saloon HVAC units work in Heating mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10072	R	The Exhaust fans are Turned OFF		OK		Mbavhalelo Funyufunyu - 484649	M4
10073	I	Automatic Mode		OK		Mbavhalelo Funyufunyu - 484649	M4
10074	A	Force Self-Test on the Saloon HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10075	R	All saloon HVAC units work according to the mode described in the "Actual working mode"		OK		Mbavhalelo Funyufunyu - 484649	M4
10076	R	The Exhaust fans are Turned OFF		OK		Mbavhalelo Funyufunyu - 484649	M4
10077	I	HVAC Faults		OK		Mbavhalelo Funyufunyu - 484649	M4
10078	A	Open Circuit Breaker 57Q1		OK		Mbavhalelo Funyufunyu - 484649	M4
10079	R	All saloon HVAC units STOP working		OK		Mbavhalelo Funyufunyu - 484649	M4
10080	A	Close Circuit Breaker 57Q1		OK		Mbavhalelo Funyufunyu - 484649	M4
10081	R	All saloon HVAC units START working		OK		Mbavhalelo Funyufunyu - 484649	M4
10082	A	In the maintenance software, select the "Alarms / Warnings" tab		OK		Mbavhalelo Funyufunyu - 484649	M4
10083	A	Ensure there are no active faults on the HVAC		OK		Mbavhalelo Funyufunyu - 484649	M4
10084	R	No active faults identified on the HVAC unit		OK		Mbavhalelo Funyufunyu - 484649	M4



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Section 13 – Fire Protection

13.3 Instructions list

13.3.1 067_FSD-Fire Protection

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Fire Protection System (SPP=067)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Fire Detection Train Lines		OK		Tebogo Mtombeni - 529938	M4
10003	A	Fire Detection Train Lines Check continuity between END1 90XR14 pin 21 END2 90XP24 pin 21		OK		Tebogo Mtombeni - 529938	M4
10004	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10005	I	Continuity Test		OK		Tebogo Mtombeni - 529938	M4
10006	I	The following steps are continuity tests between the two points described in each step. Use a multimeter for this test.		OK		Tebogo Mtombeni - 529938	M4
10007	A	From : [(local: +END1 -90XR13.B (pin 4))] to: [-Inter-connector (local: +END2 - 90XP23.b pin 4)]		OK		Tebogo Mtombeni - 529938	M4
10008	A	From : [(local: +END1 -90XR13.B (pin 5))] to: [-Inter-connector (local: +END2 - 90XP23.b pin 5)]		OK		Tebogo Mtombeni - 529938	M4
10009	A	From : [(local: +END1 -90XR13.A (pin 7))] to: [-Inter-connector (local: +END2 - 90XP23.a pin 7)]		OK		Tebogo Mtombeni - 529938	M4
10010	A	From : [(local: +END1 -90XR13.A (pin 8))] to: [-Inter-connector (local: +END2 - 90XP23.a pin 8)]		OK		Tebogo Mtombeni - 529938	M4



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Section 14 – Traction and Electric Brake

14.3 Instructions list

14.3.1 033_TRC-Traction and Electric Brake

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Traction and Electric Brake (SPP=033)		OK		Tebogo Mtombeni - 529938	M4
10002	I	Circuit Breakers and Configuration		OK		Tebogo Mtombeni - 529938	M4
10003	A	Close Circuit Breaker 33Q2		OK		Tebogo Mtombeni - 529938	M4
10004	A	Close Circuit Breaker 33Q4		OK		Tebogo Mtombeni - 529938	M4
10005	A	Close Circuit Breaker 33Q5		OK		Tebogo Mtombeni - 529938	M4
10006	I	Circuit Breaker 33Q1 and 33Q3 must be Opened		OK		Tebogo Mtombeni - 529938	M4
10007	I	110Vdc Normal Traction EL Train Line Apply bridge piece between END2 90XP25 pin 49 and pin 42		OK		Sqiniseko Xulu - 493646	M4
10008	A	Close Circuit Breaker 33Q1		OK		Sqiniseko Xulu - 493646	M4
10009	A	Close Circuit Breaker 33Q3		OK		Sqiniseko Xulu - 493646	M4
10010	R	Read Defined Variable [TT] (TBCU4)LI_CAR_ID4 = 1.0		OK	1	Sqiniseko Xulu - 493646	M4
10011	I	The TBCU should appear on TCMS network on DDU screen		OK		Sqiniseko Xulu - 493646	M4
10012	I	Train Lines		OK		Tebogo Mtombeni - 529938	M4
10013	A	Forward Train Lines Check continuity between END1 90XR15 pin 25 END2 90XP25 pin 25		OK		Tebogo Mtombeni - 529938	M4
10014	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10015	A	Reverse Train Lines Check continuity between END1 90XR15 pin 30 END2 90XP25 pin 30		OK		Tebogo Mtombeni - 529938	M4

10016	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10017	A	Traction Train Lines Check continuity between END1 90XR15 pin 31 END2 90XP25 pin 31		OK		Tebogo Mtombeni - 529938	M4
10018	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10019	A	No Brake Train Lines Check continuity between END1 90XR15 pin 32 END2 90XP25 pin 32		OK		Tebogo Mtombeni - 529938	M4
10020	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10021	A	Traction Interlock Bypass Train Lines Check continuity between END1 90XR14 pin 6 END2 90XP24 pin 6		OK		Tebogo Mtombeni - 529938	M4
10022	R	Both points are continuous		OK		Tebogo Mtombeni - 529938	M4
10023	A	Traction Interlock Train Lines Check continuity between END1 90XR15 pin 41 END2 90XP25 pin 41 and -10XP12_XCB2 pin 8		OK		Tebogo Mtombeni - 529938	M4
10024	R	All pins are continuous		OK		Tebogo Mtombeni - 529938	M4
10025	I	110Vdc Normal Traction EL Train Line Remove bridge piece on END2 90XP25 pin 49 and pin 42		OK		Tebogo Mtombeni - 529938	M4
10026	I	Coolant Liquid		OK		Sqiniseko Xulu - 493646	M4
10027	A	Check that the coolant level is at least 1/2 of the sight glass level indicator		OK		Sqiniseko Xulu - 493646	M4
10028	R	Coolant Liquid Level is OK		OK		Sqiniseko Xulu - 493646	M4
10029	I	End of Test		OK		Sqiniseko Xulu - 493646	M4



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Section 15 – Passenger Doors

15.3 Instructions list

15.3.1 050_DOR-Passenger Doors

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Passenger Doors (SPP=050)		OK		Tshembhani Khosa - 446920	M4
10002	I	Initial conditions		OK		Tshembhani Khosa - 446920	M4
10003	I	110Vdc Normal power supply is connected to the vehicle and ON		OK		Tshembhani Khosa - 446920	M4
10004	I	Circuit Breakers		OK		Tshembhani Khosa - 446920	M4
10005	A	Close Circuit Breaker 50Q1		OK		Tshembhani Khosa - 446920	M4
10006	R	DCU 1 is powered ON		OK		Tshembhani Khosa - 446920	M4
10007	R	Check on the DDU that DCU1 is online		OK		Tshembhani Khosa - 446920	M4
10008	A	Close Circuit Breaker 50Q2		OK		Tshembhani Khosa - 446920	M4
10009	R	DCU 2 is powered ON		OK		Tshembhani Khosa - 446920	M4
10010	R	Check on the DDU that DCU2 is online		OK		Tshembhani Khosa - 446920	M4
10011	A	Close Circuit Breaker 50Q3		OK		Tshembhani Khosa - 446920	M4
10012	R	DCU 3 is powered ON		OK		Tshembhani Khosa - 446920	M4
10013	R	Check on the DDU that DCU3 is online		OK		Tshembhani Khosa - 446920	M4
10014	A	Close Circuit Breaker 50Q4		OK		Tshembhani Khosa - 446920	M4
10015	R	DCU 4 is powered ON		OK		Tshembhani Khosa - 446920	M4
10016	R	Check on the DDU that DCU4 is online		OK		Tshembhani Khosa - 446920	M4
10017	A	Close Circuit Breaker 50Q5		OK		Tshembhani Khosa - 446920	M4
10018	R	DCU 5 is powered ON		OK		Tshembhani Khosa - 446920	M4
10019	R	Check on the DDU that DCU5 is online		OK		Tshembhani Khosa - 446920	M4
10020	A	Close Circuit Breaker 50Q6		OK		Tshembhani Khosa - 446920	M4

10021	R	DCU 6 is powered ON		OK		Tshembhani Khosa - 446920	M4
10022	R	Check on the DDU that DCU6 is online		OK		Tshembhani Khosa - 446920	M4
10023	A	Close Circuit Breaker 50Q7		OK		Tshembhani Khosa - 446920	M4
10024	I	Car ID Code		OK		Tshembhani Khosa - 446920	M4
10025	A	Using the DDU on the test bench, check that all the doors on M4 are available - as in the picture below		OK		Tshembhani Khosa - 446920	M4
10026	R	All doors are available		OK		Tshembhani Khosa - 446920	M4
10027	I	Train Lines and Safety Loop		OK		Tshembhani Khosa - 446920	M4
10028	A	ERTMS Auth Left Train Lines Check continuity between END1 90XR15 pin 44 END2 90XP25 pin 44		OK		Tshembhani Khosa - 446920	M4
10029	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10030	A	ERTMS Auth Right Train Lines Check continuity between END1 90XR15 pin 47 END2 90XP25 pin 47		OK		Tshembhani Khosa - 446920	M4
10031	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10032	A	Doors Open Train Lines Check continuity between END1 90XR15 pin 66 END2 90XP25 pin 66		OK		Tshembhani Khosa - 446920	M4
10033	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10034	A	Door Close Right Train Lines Check continuity between END1 90XR15 pin 78 END2 90XP25 pin 78		OK		Tshembhani Khosa - 446920	M4
10035	A	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10036	A	Door Close Left Train Lines Check continuity between END1 90XR15 pin 79		OK		Tshembhani Khosa - 446920	M4

		END2 90XP25 pin 79					
10037	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10038	A	Door Auth Left Train Lines Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85		OK		Tshembhani Khosa - 446920	M4
10039	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10040	A	Door Auth Right Train Lines Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84		OK		Tshembhani Khosa - 446920	M4
10041	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10042	A	V<3km/h Train Lines Check continuity between END1 90XR15 pin 29 END2 90XP25 pin 29		OK		Tshembhani Khosa - 446920	M4
10043	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10044	A	Door Auth Left Train Lines Check continuity between END1 90XR15 pin 85 END2 90XP25 pin 85		OK		Tshembhani Khosa - 446920	M4
10045	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10046	A	Door Auth Right Train Lines Check continuity between END1 90XR15 pin 84 END2 90XP25 pin 84		OK		Tshembhani Khosa - 446920	M4
10047	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4
10048	A	Safety Doors Loop Train Lines Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96		OK		Tshembhani Khosa - 446920	M4
10049	R	Both points are continuous		OK		Tshembhani Khosa - 446920	M4

10050	I	Left Side Doors		OK		Tshembhani Khosa - 446920	M4
10051	I	Door 1		OK		Tshembhani Khosa - 446920	M4
10052	I	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Left - Door Open Left - V<3km/h		OK		Tshembhani Khosa - 446920	M4
10053	A	Apply bridge pieces on 50XP1_X11 between slot 2,3,4 and 15.		OK		Tshembhani Khosa - 446920	M4
10054	A	Force [TT] (MPU1)lo_dor_m4opendoorleft = 1.0		OK		Tshembhani Khosa - 446920	M4
10055	R	Check that the door opens in 3 sec (+1/-0)		OK		Tshembhani Khosa - 446920	M4
10056	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]		OK		Tshembhani Khosa - 446920	M4
10057	I	Door Opening Gap		OK		Tshembhani Khosa - 446920	M4
10058	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)		OK		Tshembhani Khosa - 446920	M4
10059	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1394	Tshembhani Khosa - 446920	M4
10060	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4
10061	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1403	Tshembhani Khosa - 446920	M4
10062	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10063	R	Door 1 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1396	Tshembhani Khosa - 446920	M4
10064	I	Door 3		OK		Tshembhani Khosa - 446920	M4
10065	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)		OK		Tshembhani Khosa - 446920	M4

10066	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1393	Tshembhani Khosa - 446920	M4
10067	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4
10068	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1402	Tshembhani Khosa - 446920	M4
10069	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10070	R	Door 3 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1396	Tshembhani Khosa - 446920	M4
10071	I	Door 5		OK		Tshembhani Khosa - 446920	M4
10072	I	Door Opening Gap		OK		Tshembhani Khosa - 446920	M4
10073	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)		OK		Tshembhani Khosa - 446920	M4
10074	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1393	Tshembhani Khosa - 446920	M4
10075	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4
10076	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1408	Tshembhani Khosa - 446920	M4
10077	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10078	R	Door 5 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1396	Tshembhani Khosa - 446920	M4
10079	I	Right Side Doors		OK		Tshembhani Khosa - 446920	M4
10080	I	Door 2		OK		Tshembhani Khosa - 446920	M4
10081	A	Use bridge pieces to apply voltage on the passenger door mechanism to simulate the following signals: - Door Auth Right - Door Open Right - V<3km/h		OK		Tshembhani Khosa - 446920	M4

10082	A	Apply bridge pieces on 50XP2_X11 between slot 2,3,4 and 15.		OK		Tshembhani Khosa - 446920	M4
10083	A	Force [TT] (MPU1)lo_dor_m4opendoorright = 1.0		OK		Tshembhani Khosa - 446920	M4
10084	R	Check that the door opens in 3 sec (+1/-0)		OK		Tshembhani Khosa - 446920	M4
10085	R	Check that the GREEN leds on both sides of the door blink while the door opens [Safety Request: Prasa8-05]		OK		Tshembhani Khosa - 446920	M4
10086	I	Door Opening Gap		OK		Tshembhani Khosa - 446920	M4
10087	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door).		OK		Tshembhani Khosa - 446920	M4
10088	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1394	Tshembhani Khosa - 446920	M4
10089	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4
10090	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1408	Tshembhani Khosa - 446920	M4
10091	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10092	R	Door 2 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1394	Tshembhani Khosa - 446920	M4
10093	I	Door 4		OK		Tshembhani Khosa - 446920	M4
10094	I	Door Opening Gap		OK		Tshembhani Khosa - 446920	M4
10095	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)		OK		Tshembhani Khosa - 446920	M4
10096	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1394	Tshembhani Khosa - 446920	M4
10097	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4

10098	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1407	Tshembhani Khosa - 446920	M4
10099	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10100	R	Door 4 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1398	Tshembhani Khosa - 446920	M4
10101	I	Door 6		OK		Tshembhani Khosa - 446920	M4
10102	I	Door Opening Gap		OK		Tshembhani Khosa - 446920	M4
10103	A	Measure the opening gap of the door. (This measurement must be done at the BOTTOM of the door)		OK		Tshembhani Khosa - 446920	M4
10104	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1392	Tshembhani Khosa - 446920	M4
10105	A	Measure the opening gap of the door. (This measurement must be done at the top of the door)		OK		Tshembhani Khosa - 446920	M4
10106	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1407	Tshembhani Khosa - 446920	M4
10107	A	Measure the opening gap of the door. (This measurement must be done in the middle of the door)		OK		Tshembhani Khosa - 446920	M4
10108	R	Door 6 gap Result Min/Max : 1390<= x <= 1410 (mm)		OK	1393	Tshembhani Khosa - 446920	M4
10109	I	Obstacle Detection		OK		Tshembhani Khosa - 446920	M4
10110	A	Position an obstacle on the floor in the centre of the door closing line for all the doors		OK		Tshembhani Khosa - 446920	M4
10111	A	Remove the bridge piece on 50XP1_X11 pin 2		OK		Tshembhani Khosa - 446920	M4
10112	A	Remove the bridge piece on 50XP2_X11 pin 2		OK		Tshembhani Khosa - 446920	M4
10113	R	The doors will hit the obstacle, reopen and try to close again 3 times. On the third attempt it will stop and stand ajar - free to be opened manually		OK		Tshembhani Khosa - 446920	M4

10114	A	Safety Doors Loop Train Lines Check continuity between END1 90XR15 pin 96 END2 90XP25 pin 96		OK		Tshembhani Khosa - 446920	M4
10115	R	There is no continuity between the two points		OK		Tshembhani Khosa - 446920	M4
10116	A	Put back the bridge piece on 50XP1_X11 pin 2		OK		Tshembhani Khosa - 446920	M4
10117	A	Put back the bridge piece on 50XP2_X11 pin 2		OK		Tshembhani Khosa - 446920	M4
10118	R	The door opens fully		OK		Tshembhani Khosa - 446920	M4
10119	A	Remove the obstacle		OK		Tshembhani Khosa - 446920	M4
10120	A	Release [TT] (MPU1)lo_dor_m4opendoorleft		OK		Tshembhani Khosa - 446920	M4
10121	A	Release [TT] (MPU1)lo_dor_m4opendoorright		OK		Tshembhani Khosa - 446920	M4
10122	A	Remove the bridge pieces on connector 50XP1_X11		OK		Tshembhani Khosa - 446920	M4
10123	A	Remove the bridge pieces on connector 50XP2_X11		OK		Tshembhani Khosa - 446920	M4



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Section 16 – Vehicle Normalization

16.3 Instructions list

16.3.1 093_NORM-Vehicle Normalization

I - Information A - Action R - Result NE - Not Executed

N°	Type	Instruction	File	Result status	Result value	Operator	Vehicle
10001	I	Initial Conditions		OK		Tebogo Mtombeni - 529938	M4
10002	I	This inspection must be performed by the EPU/Acting EPU Manager on shift		OK		Tebogo Mtombeni - 529938	M4
10003	I	The VFT procedures are all completed		OK		Tebogo Mtombeni - 529938	M4
10004	I	Vehicle Normalization Check		OK		Tebogo Mtombeni - 529938	M4
10005	R	On LV3 all Circuit Breakers are installed and secured		OK		Tebogo Mtombeni - 529938	M4
10006	R	On LV3 all Dataplugs are installed, tightened and earth braids are fastened		OK		Tebogo Mtombeni - 529938	M4
10007	R	On LV3 all Connectors are tightened		OK		Tebogo Mtombeni - 529938	M4
10008	R	On LV3 there are no missing components, device, wiring or connectors.		OK		Tebogo Mtombeni - 529938	M4
10009	R	On LV6 all Dataplugs are installed, tightened and earth braids are fastened		OK		Tebogo Mtombeni - 529938	M4
10010	R	On LV6 all Connectors are tightened		OK		Tebogo Mtombeni - 529938	M4
10011	R	On LV6 there are no missing components, device, wiring or connectors.		OK		Tebogo Mtombeni - 529938	M4
10012	R	On HC Cubicle the Controller is installed and properly tightened and its connectors are tightened		OK		Tebogo Mtombeni - 529938	M4
10013	R	All DCUs are properly installed and secured		OK		Tebogo Mtombeni - 529938	M4
10014	R	All Internal Displays are properly installed and secured		OK		Tebogo Mtombeni - 529938	M4
10015	R	All Light Covers are properly installed		OK		Tebogo Mtombeni - 529938	M4
10016	R	All Saloon Fire Detectors are properly installed and secured		OK		Tebogo Mtombeni - 529938	M4

10017	R	All covers are normalised inside the car		OK		Tebogo Mtombeni - 529938	M4
10018	R	On the Underframe, TBCU Agate is installed and properly tightened		OK		Tebogo Mtombeni - 529938	M4
10019	R	On the Underframe, Speed Sensors are installed and properly tightened		OK		Tebogo Mtombeni - 529938	M4
10020	R	On the LVB, all Circuit Breakers are installed and properly tightened		OK		Tebogo Mtombeni - 529938	M4
10021	R	On the LVB, all Relays and Timers are installed and properly tightened		OK		Tebogo Mtombeni - 529938	M4
10022	R	On the LVB, BRIOMs are installed and properly tightened		OK		Tebogo Mtombeni - 529938	M4
10023	R	On the LVB there are no missing components, device, wiring or connectors.		OK		Tebogo Mtombeni - 529938	M4
10024	R	On the Underframe, all Connectors are tightened		OK		Tebogo Mtombeni - 529938	M4
10025	R	All underframe covers are normalised		OK		Thandanani Makhanya - 463827	M4
10026	R	On END1 the Octopus cables are disconnected from the car and properly stored.		OK		Tebogo Mtombeni - 529938	M4
10027	R	On END2 the Octopus cables are disconnected from the car and properly stored.		OK		Tebogo Mtombeni - 529938	M4
10028	R	The Test Bench is switched OFF and the Octopus cables are disconnected and properly stored		OK		Tebogo Mtombeni - 529938	M4
10029	R	ALL P.Os of this car are closed		OK		Tebogo Mtombeni - 529938	M4
10030	I	End Of Test		OK		Tebogo Mtombeni - 529938	M4



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Section 17 – Report summaries

17.2 Results status

Test Instruction Sheet	Compliant	Incomplete	Non-compliant
Vehicle Normalization	X		
Train Ground Communication	X		
Traction and Electric Brake	X		
TCMS Network	X		
Service Brake	X		
Rescue Mode and Emergency Disconnection	X		
Passenger Doors	X		
PACIS System	X		
Internal Lighting	X		
Holding and Parking Brake	X		
Fire Protection	X		
Energy Distribution	X		
Emergency Brake	X		
Cabin Control	X		
Air Condition	X		

17.3 Tools used

Function	Tool name	Tool number	Next Calibration date
015_NRG	Phasemeter	Phasemeter	8/25/2024
027_ERM	Multimeter	Multimeter 5	8/23/2024
040_SBK	Manometer	Manometer	7/31/2024
045_PBK	Manometer	Manometer	7/31/2024
067_FSD	Multimeter	Multimeter 5	8/23/2024

Vehicle	Equipment	Expected version	Version loaded
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